

ULTRASONIC EXAMINATION REPORT

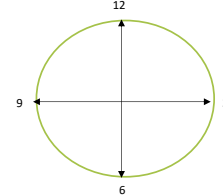
Date of Inspection : 15-Feb-24
 Customer : PT.MEDCO ENERGI
 Contract No./Work Order No. : 3510007418
 Description : PIPE TEST FOR TRUNKLINE

Date of Report : 15-Feb-24
 Report No. : ISP.PH.UT.ME-003/02/24
 Procedure No. : ISP-SOP-NDT-36
 Location : Trunk Line Mamburungan River

Welding Process	:	N/A	Equipment Type	Brand	Serial No.	Calibration Block	:	STEP WEDGE
Surface Condition	:	Smooth	Ultrasonic Thickness Gauge	GE	DM5EG2103331	Reference Calibration block	:	VELOCITY 5920
State of Examination	:	After Cleaning				Reference Reflection Size	:	-
Heat Treatment	:	-				Scanning Sensitivity (dB)	:	-
Couplant	:	Metylan				Testing Method	:	-

Probe Brand	Serial No.	Freq (MHz)	Size	Angle	Reference (dB)	Transfer Correction	Probe User's
GE	65841	5 MHz	10 MM	0	-	-	Petrus

No	Description	NOM. THICKNESS 6.02 mm		LOCATION			
		MINIMUM	MAXIMUM	12	3	6	9
1	A.1	5.68	5.87	5.83	5.87	5.68	5.73
2	A.2	5.70	5.81	5.76	5.70	5.81	5.73
3	B.1	5.66	5.81	5.70	5.62	5.73	5.81
4	B.2	5.60	5.78	5.62	5.60	5.63	5.78



Note :
 (-) : NO ACCESS

Photographs





B2 LOC 12





B2 LOC 3



B2 LOC 6



B2 LOC 9

Prepared by :	QA/QC INSPECTOR	CLIENT Rep	THIRD PARTY
			
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UT/MT/PT ASNT Lev.II	Date : 15 February 2024	Date :	Date :