

TUBULAR INSPECTION REPORT														Report No.		ISP.MS.081000S104/11/23	
Customer				SCHLUMBERGER				Department		RP - COILED TUBING				Date of Report		04 November 2023	
Acceptance Criteria				MPI Equipment :				Magnetic Particles :				Magnetic Particles Chemicals :					
<input type="checkbox"/> API Specs 7	<input checked="" type="checkbox"/> DS-1 Vol. 4	UV Light Meter S/N :		DG-9W		Fluorescent	<input checked="" type="checkbox"/>	Wet	<input checked="" type="checkbox"/>	White Contrast	WCP-2		Batch No.	210403			
<input type="checkbox"/> DS-1 Vol. 3	<input checked="" type="checkbox"/> Customer Specs.	Gauss Meter S/N :		W-FI-10-1		Visible	<input checked="" type="checkbox"/>	Dry	<input type="checkbox"/>	Black Ink	7HF		Batch No.	210203			
Surface Condition :				DC Coil S/N :		RC2-102720163		Magnetizing Process :		Demagnetization :		Fluorescent	Magnaglow 20B		Batch No.	22F051	
Cleaned to bare metal				AC Yoke S/N :		29675		Continuous	<input type="checkbox"/>	Yes	<input checked="" type="checkbox"/>	Particle Bath Concentration :		0,3 ml/100ml			
Material Type				Lifting Bar S/N :		23467		Residual	<input type="checkbox"/>	No	<input type="checkbox"/>	Liquid Penetrant Chemicals :		Solvent	<input type="checkbox"/>		
<input checked="" type="checkbox"/> Ferromagnetic				Blacklight Intensity :		3000 microwatts / cm <sup>2</sup>		Magnetizing Current :		Alternating		Penetrant		Water Washable <input type="checkbox"/>			
<input type="checkbox"/> Non Ferro.				Tool Description		IRON 2" DDP		Direct		<input checked="" type="checkbox"/>		Developer		Batch No. -			
Serial No				NDT Method :		<input checked="" type="checkbox"/> MPI <input type="checkbox"/> DPI <input type="checkbox"/> VT		Half Wave		<input type="checkbox"/>		Cleaner		Batch No. -			
081000S104				Areas Inspected :		<input checked="" type="checkbox"/> Full Body <input checked="" type="checkbox"/> Connection <input type="checkbox"/> Critical Area		Comparator Block S/N :		-		-		-			
CT : Corroded Thread; GT : Galled Thread; ACC : Accepted; DS : Damage Seal; REJ : Rejected; CRK : Cracked; DT : Damage Thread; PSRG : Pitted SRG; CBB : Cor. Boreback; NSRG : No SRG; PT : Pitted Thread; CS : Corroded Seal; GS : Galled Seal; PS : Pitted Seal; BB : Belled Box; WHF: Worn Hardfacing; NBB : No Boreback; WB : Worn Blade; RF : Refaced																	
No	Description and Part Number	Pin / Box	Connection	OD	ID	Bevel	C.Bore / SRG Dia.	C.Bore Depth / SRG Length	Thread Length	Pin Nose Dia	B.Back Dia. / Float Bore Dia.	B.Back Length / Float Bore Length	Tong Space	Running Length	Overall Length	Condition	Result
1	IRON 2" DDP	PIN	ACME	4 1/8"	1 7/8"										12 1/8"	ACC	Accepted
	081000S104	BOX	2" 1502	5 1/2"													ACC

  


  

<p>Comments:</p> <p># Perform Full Body Inspection and Connection.</p> <p># Result No relevant indication and mechanical damage at the of inspection. -Accepted</p>	<p>Services by:</p> <p>Mangara Siantun PT. INSPEKTINDO SINERGI PERSADA ASNT Level II (MPI-PT-UT) Date of Inspection : 03-Nov-23</p>	<p>Acknowledged &amp; Approved by :</p> <p>Achmad Saldi Inspector, Leader</p>
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