



**INTERNAL VERIFICATION**  
Dimensional Check - Drift Mandrel

Measurement Date : February 2022

No	Size	PPF	Serial Number	Material	Type	Inside Diameter (inch)	Drift Size (inch)	Drift Size (mm)	1st (End)	2nd (Mid)	3rd (End)	Actual Drift	Result	Location	Remarks	PO Number
1	3-1/2"	9.20	AGU 1271	Teflon	API Drift	2.992"	2.867"	72.820	-	-	-	2.840"	Rejected	PENDINGIN	GOOD	
2	3-1/2"	9.20	ARG-282	Teflon	API Drift	2.992"	2.867"	72.820	2.870	2.870	2.870	2.870	ACC	PENDINGIN	GOOD	
3	3-1/2"	9.20	RG-509	Steel	API Drift	2.992"	2.867"	72.820	2.868	2.870	2.868	2.869	ACC	PENDINGIN	GOOD	
4	7.000"	29.00	IRX 1522	Steel	Special Drift	6.184"	6.125"	155.575	6.123	6.131	6.128	6.127	ACC	PENDINGIN	GOOD	
5	9-5/8"	47.00	IRX 1521	Steel	API Drift	8.681"	8.525"	216.535	8.520	8.530	8.530	8.527	ACC	PENDINGIN	GOOD	
6	9-5/8"	53.50	AGU 1276	Steel	Special Drift	8.535"	8.500"	215.900	8.501	8.501	8.501	8.501	ACC	PENDINGIN	GOOD	
7	11-3/4"	65.00	AGU1277	Steel	Special Drift	10.682"	-	-	-	-	-	-	-	PSTB	Out going PSTB	
9	13-3/8"	68.00	LGU 528	Steel	API Drift	12.415"	12.259"	311.378	12.260	12.270	12.250	12.260	ACC	PENDINGIN	GOOD	

Color and Placement  
 PSB  
 PSTB  
 PENDINGIN  
 BPP  
 N/A

Checked by  
  
 Febri  
 Inspector

Reviewed by  
  
 Project SPV/Team Leader

Acknowledge by  
  
 Project Manager